

**Garant**

**Indexable insert for turning VBMT 160408, for finish machining, Grade: HB7120-1**

**Order data**

Order number	261154 HB7120-1
GTIN	4045197818829
Item class	21G

**Technical description**

Grade	HB7120-1
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting speed $v_c$ main application	90 - 290 m/min
Chip breaker	VS
Corner radius	0.8 mm
Main application	M
Feed $f$	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide

ISO code indexable insert	VBMT 160408
Number of changes/inserts	2
Type of product	Indexable insert for turning